

Drilling Tool Make-up Torque Summary Report

Operator Ming Zhu Number 20240520006
Date 2024/ 05/ 20 15:20:28
Name Mud motor Model 244

Make-up Torque

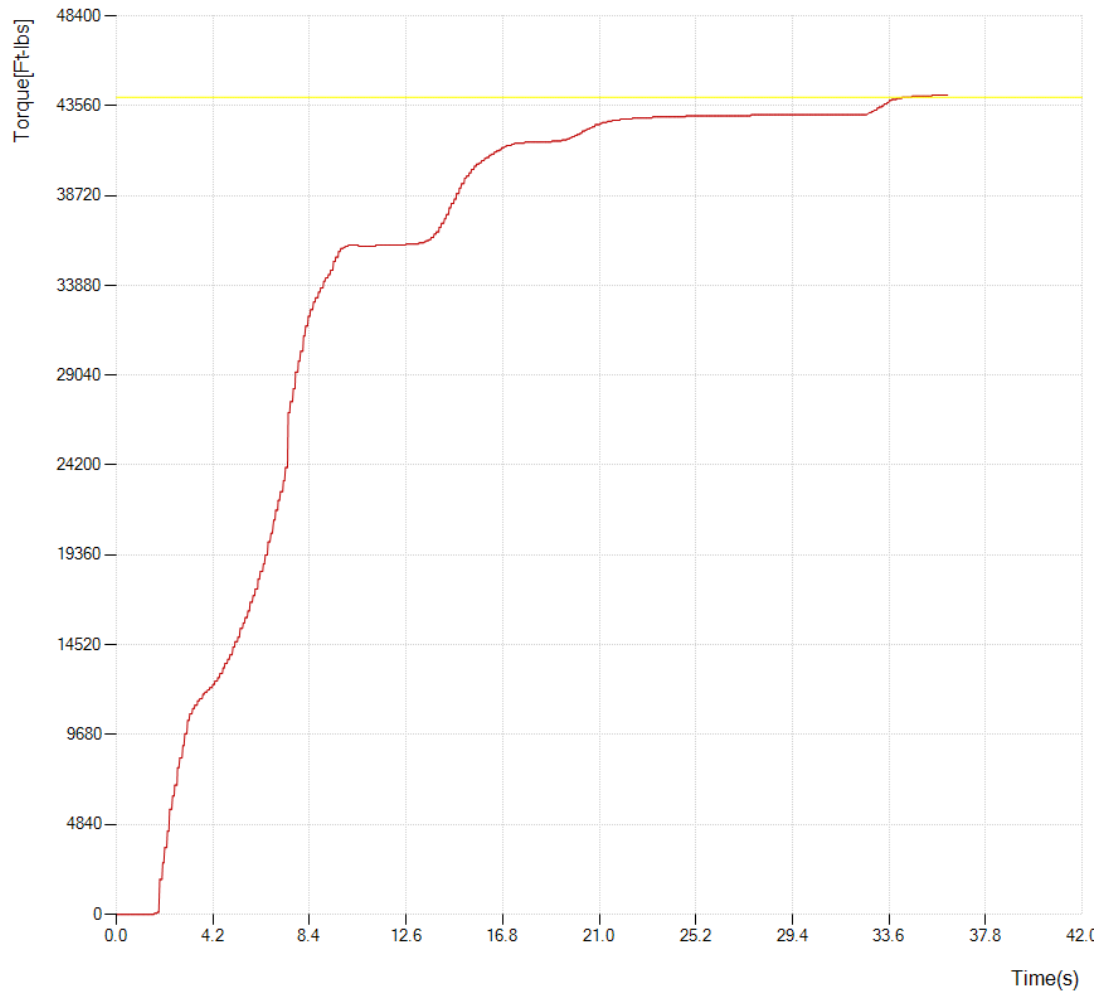
NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
1	Low Rotating Sleeve/ Drive Shaft	44000	44132.00
2	Low Stationary Sleeve/ Drive Shaft	44000	44781.00
3	Locking Nut/ Drive Shaft	8800	9499.00
4	Coupling / Drive Shaft	13200	13452.00
5	Stator/ Coupling	13200	14219.00
6	Bend Housing/ Bearing Housing	44000	44191.00
7	Low Rotating Sleeve/ Drive Shaft	44000	44073.00
8	Anti-Drop Housing/Stator Housing	44000	44014.00
9	Anti- Drop Nut/ Anti- Drop Rod	4500	4956.00
10	Overflow Valve/ Anti- Drop Housing	44000	44073.00

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NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
0	Low Rotating Sleeve/ Drive Shaft	44000	44132.00

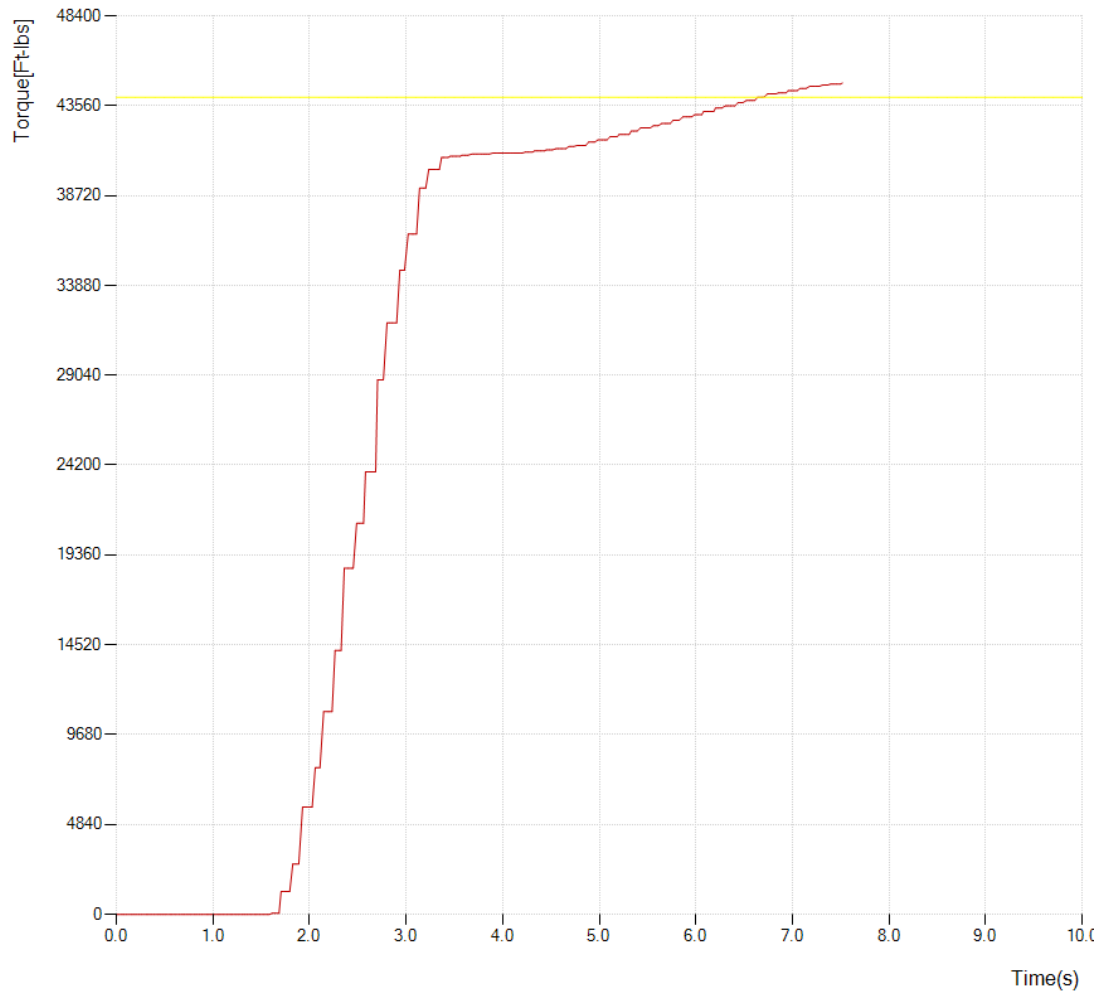


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NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
1	Low Stationary Sleeve/ Drive Shaft	44000	44781.00

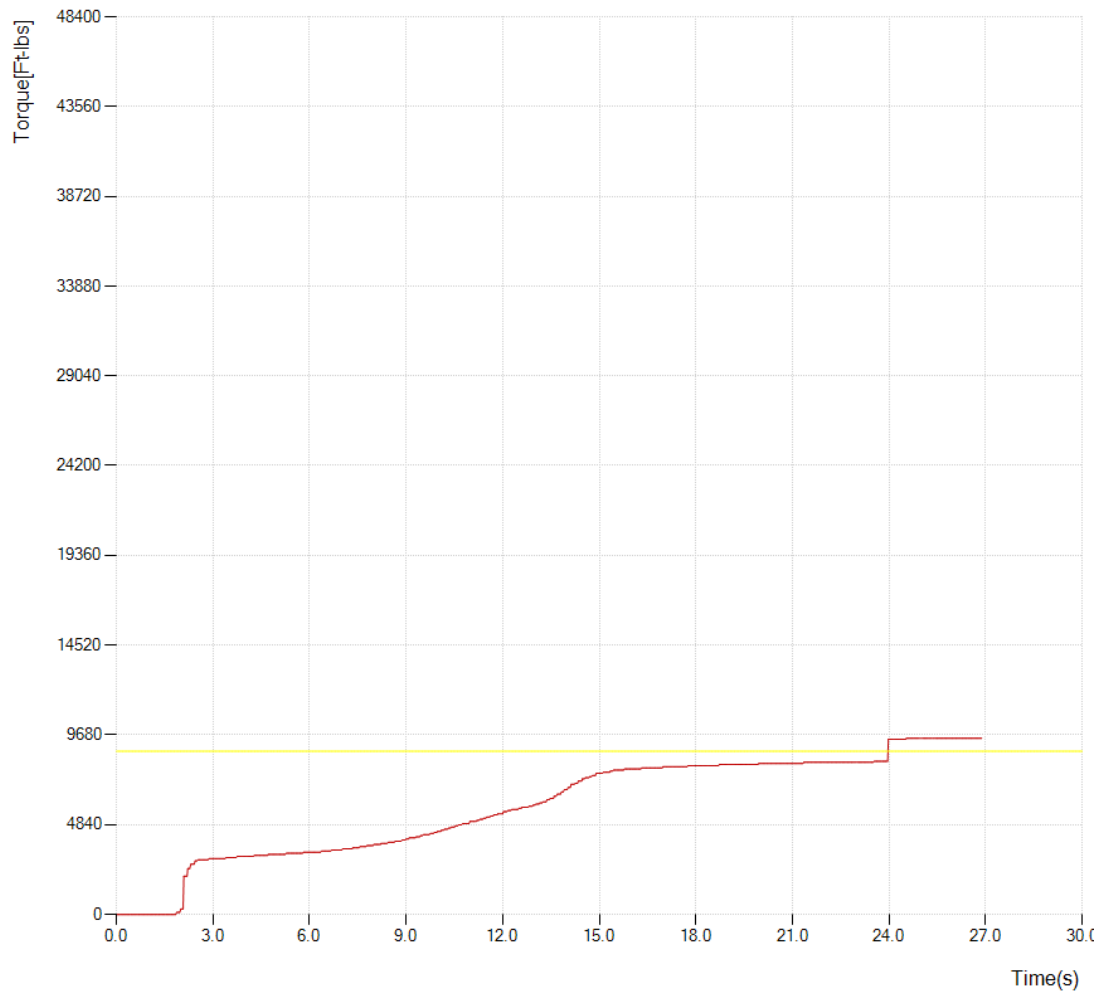


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NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
2	Locking Nut/ Drive Shaft	8800	9499.00

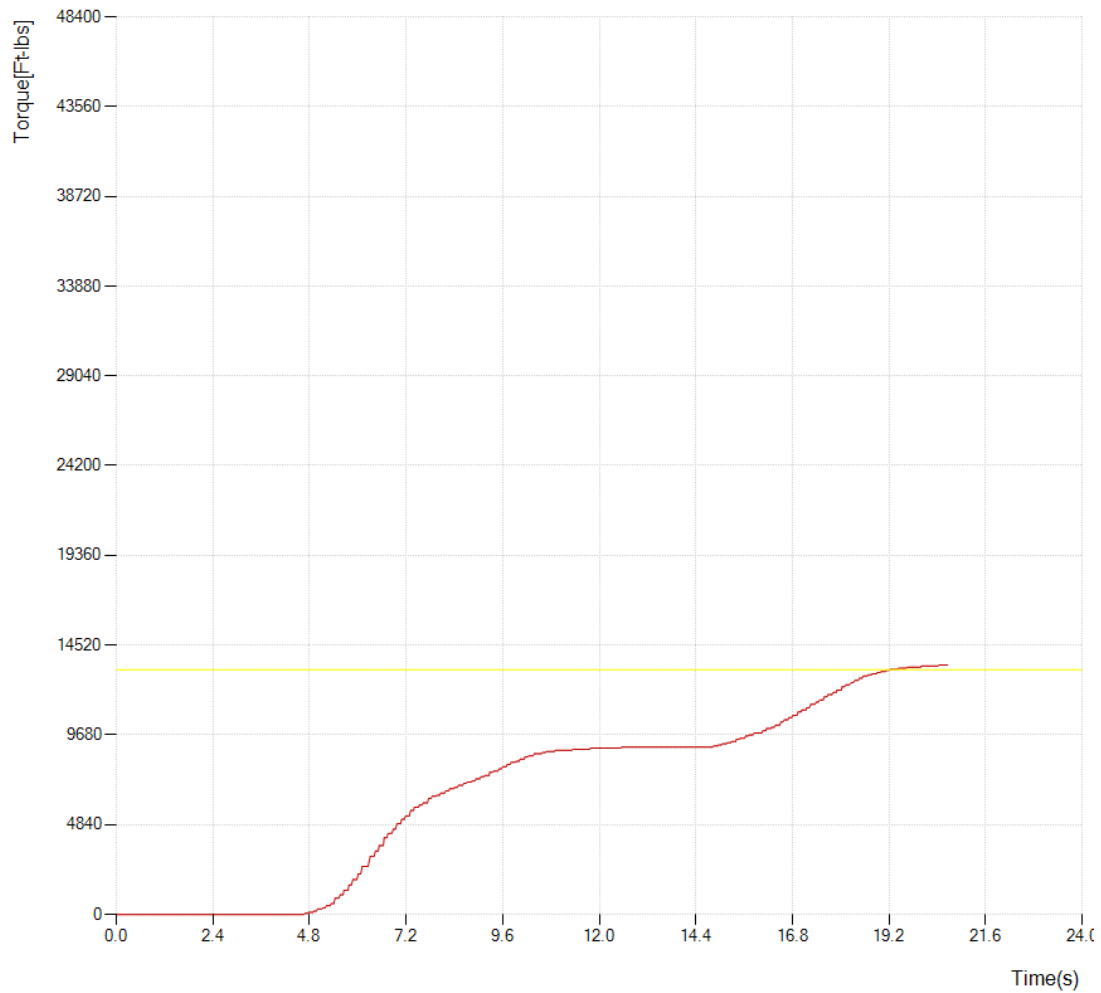


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NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
3	Coupling / Drive Shaft	13200	13452.00

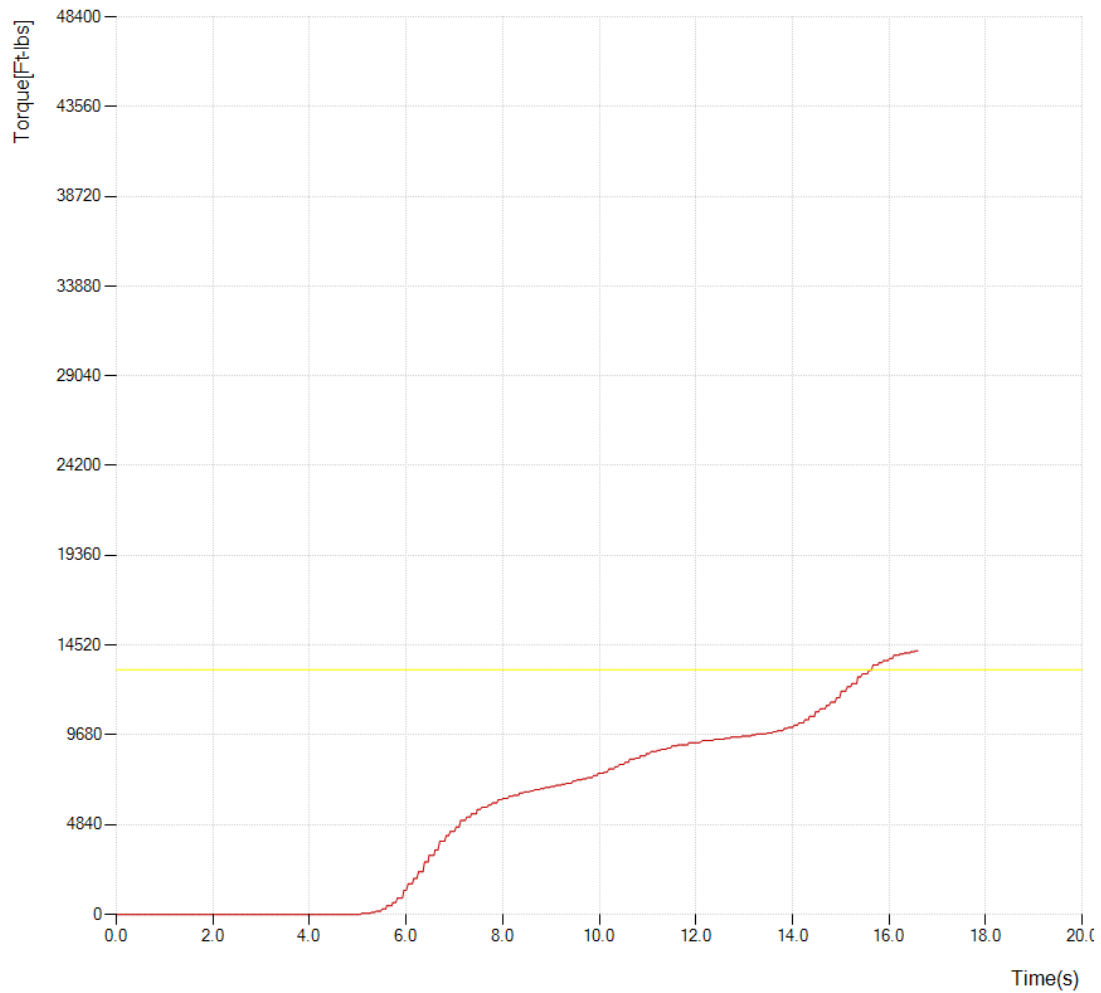


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NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
4	Stator/ Coupling	13200	14219.00

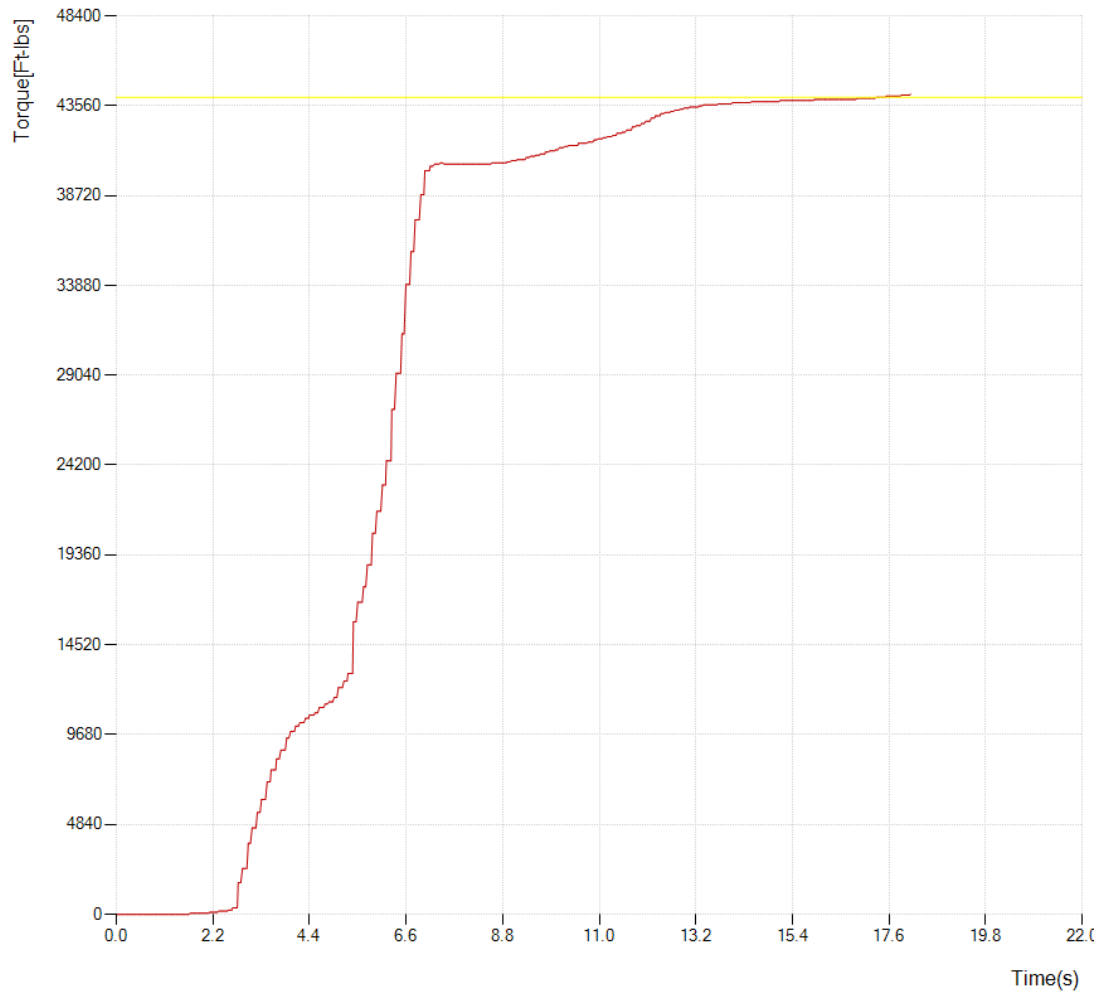


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NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
5	Bend Housing/ Bearing Housing	44000	44191.00

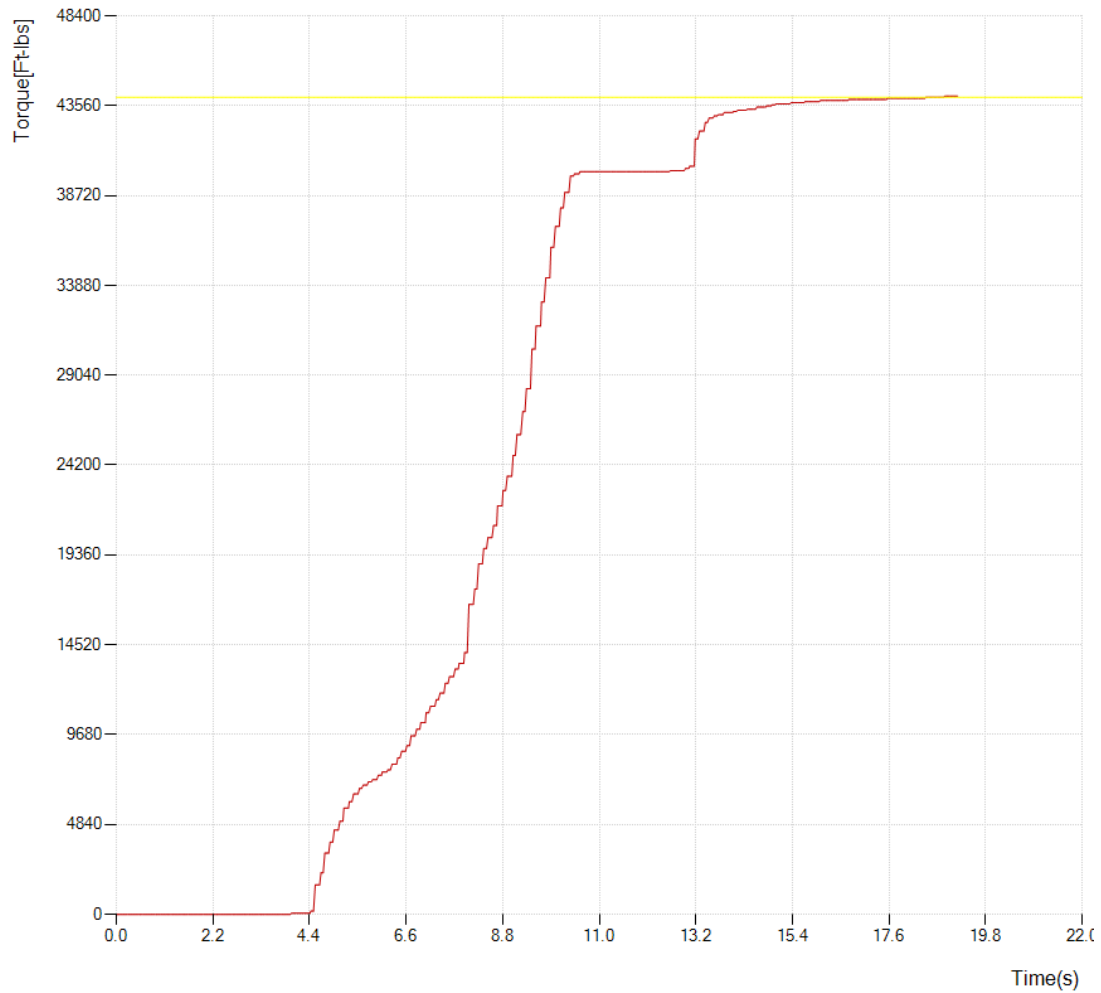


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NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
6	Stator Housing/ Bend Housing	44000	44073.00

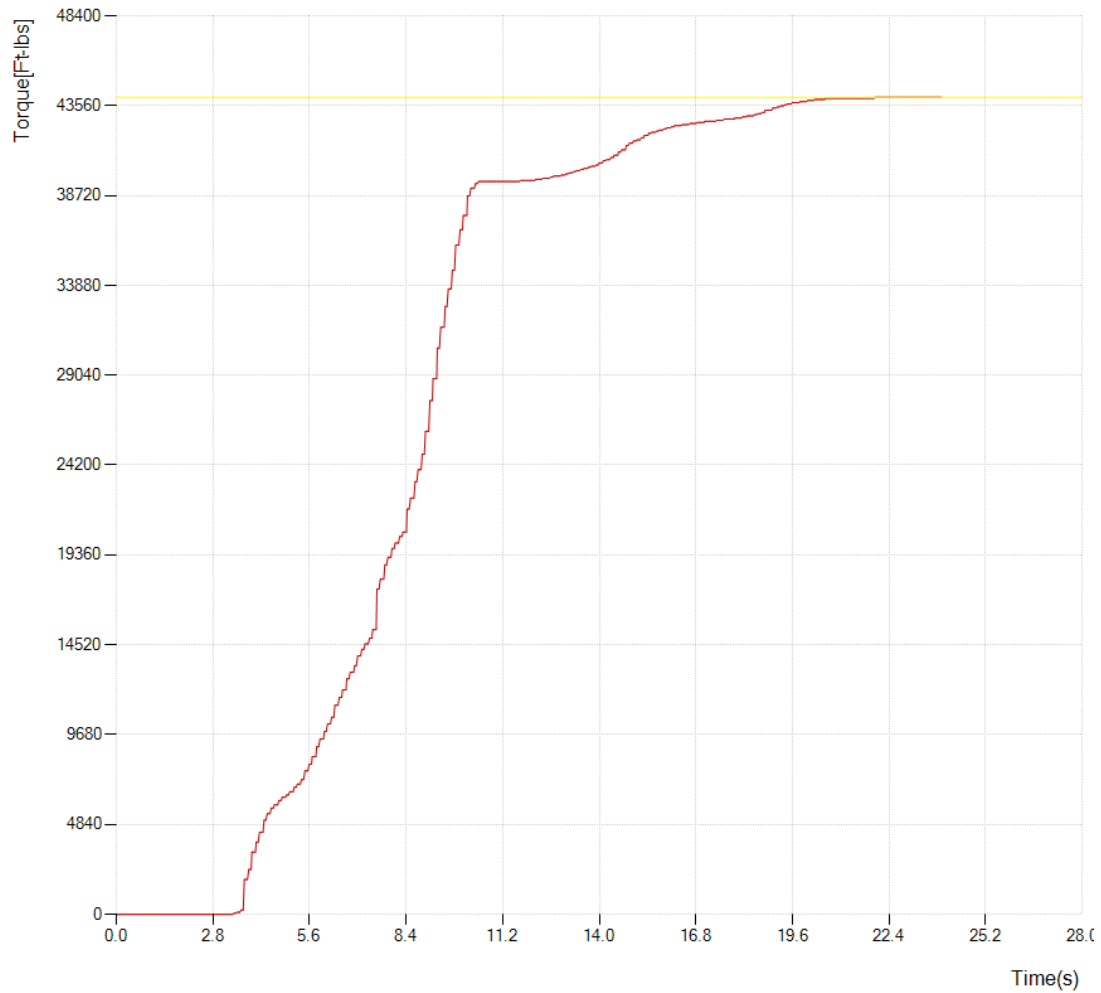


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NO.	Parts	target torque	Execution torque
		(Ft-lbs)	(Ft-lbs)
7	Anti-Drop Housing/Stator Housing	44000	44014.00

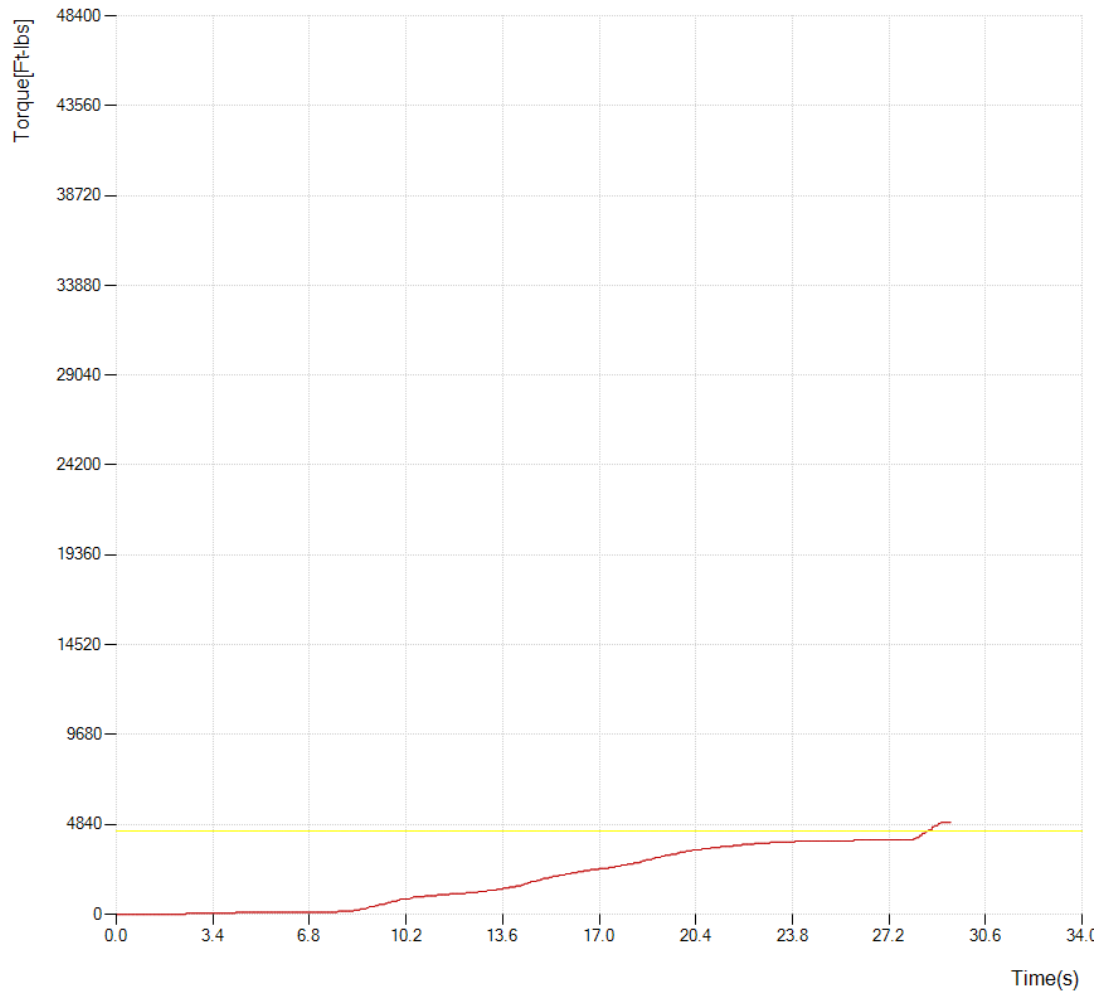


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		(Ft-lbs)	(Ft-lbs)
8	Anti- Drop Nut/ Anti- Drop Rod	4500	4956.00



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		(Ft-lbs)	(Ft-lbs)
9	Overflow Valve/ Anti- Drop Housing	44000	44073.00

